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Impact of Cd²⁺ substitutions on structural and mechanical properties of Co_{0.6}Ni_{0.4-x}Cd_xFe₂O₄ (0.00 ≤ x ≤ 0.40) system

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This article presents the structural and mechanical properties of Co_{0.6}Ni_{0.4-x}Cd_xFe₂O₄ spinel ferrite nanoparticles. The as prepared samples were characterized by thermo-gravimetric differential thermal analysis to examine their phase transition. TGA/DTA analysis confirmed the reaction is endothermic in nature and the process completion temperature around 714.24°C is good for annealing the prepared ferrite powder. X-ray diffraction pattern revealed, Co_{0.6}Ni_{0.4-x}Cd_xFe₂O₄ have been well crystallized to spinel crystal structure. The average crystallite size ranging from 14.52 nm to 16.92 nm. FTIR spectra showed, two significant absorption bands (ν_1 and ν_2) in between 400 cm⁻¹ and 600 cm⁻¹ confirmed the spinel structured ferrites. Morphological observations revealed, the grain size of prepared ferrites lies in the range 0.85 to 0.21 μ m. Raman spectra peak positions of both tetrahedral and octahedral sublattice shifted towards higher energy position.

Keywords: Co-precipitation method, Cobalt ferrite, Cd substitution, texture coefficients, vibrational modes, mechanical properties.

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Introduction

The novel applications of nanoferrites in several fields have attracted researchers in their peculiar way of preparing these nanomaterials. The rapid development in synthesizing ferrite materials for new fields promises the major effect on lives of public and engineers in near future. Cobalt ferrite is a most attractive hard magnetic material with high crystalline anisotropy [1], moderate saturation magnetization [2], relatively high coercivity [3] and nickel ferrite is a soft magnetic material with low saturation magnetization [4], large expansion coefficient and low coercivity [5]. The combination of such hard and soft magnetic materials make them excellent in variety of applications.

Like other nanocomposites, the most interesting factor about cobalt nickel ferrite is their excellent properties with huge applications. In Cd substituted Co-Ni ferrite, dc resistivity at different sintering temperatures

(1100°C, 1150°C, 1200°C) decreased with increase of Cd content as reported [6]. The FTIR spectra of Cd substituted Ni-Zn ferrite confirmed the formation of spinel structure as investigated [7]. The effect of dysprosium on electrical and magnetic properties of Co-Ni ferrite was studied and saturation magnetization decreased with increase of Dy content as found [8]. In Ni-Cd ferrites, the structural properties and magnetic parameters are strongly dependent on Cd content as investigated [9]. Bi substituted Co-Ni ferrite nanoparticles were hydrothermally prepared with formation of mono phase cubic spinel structure as explored [10]. Cation distribution of cadmium doped Ni-Zn ferrite at both tetrahedral and octahedral sites as observed [11]. The different ferrite nanocomposites were fabricated by some novel techniques like solid state method [12], sol-gel method [13], double sintering ceramic method [14], hydrothermal method [15], sol-gel auto combustion method [16], ceramic method [17], coprecipitation method [18] and ball milling method [19].

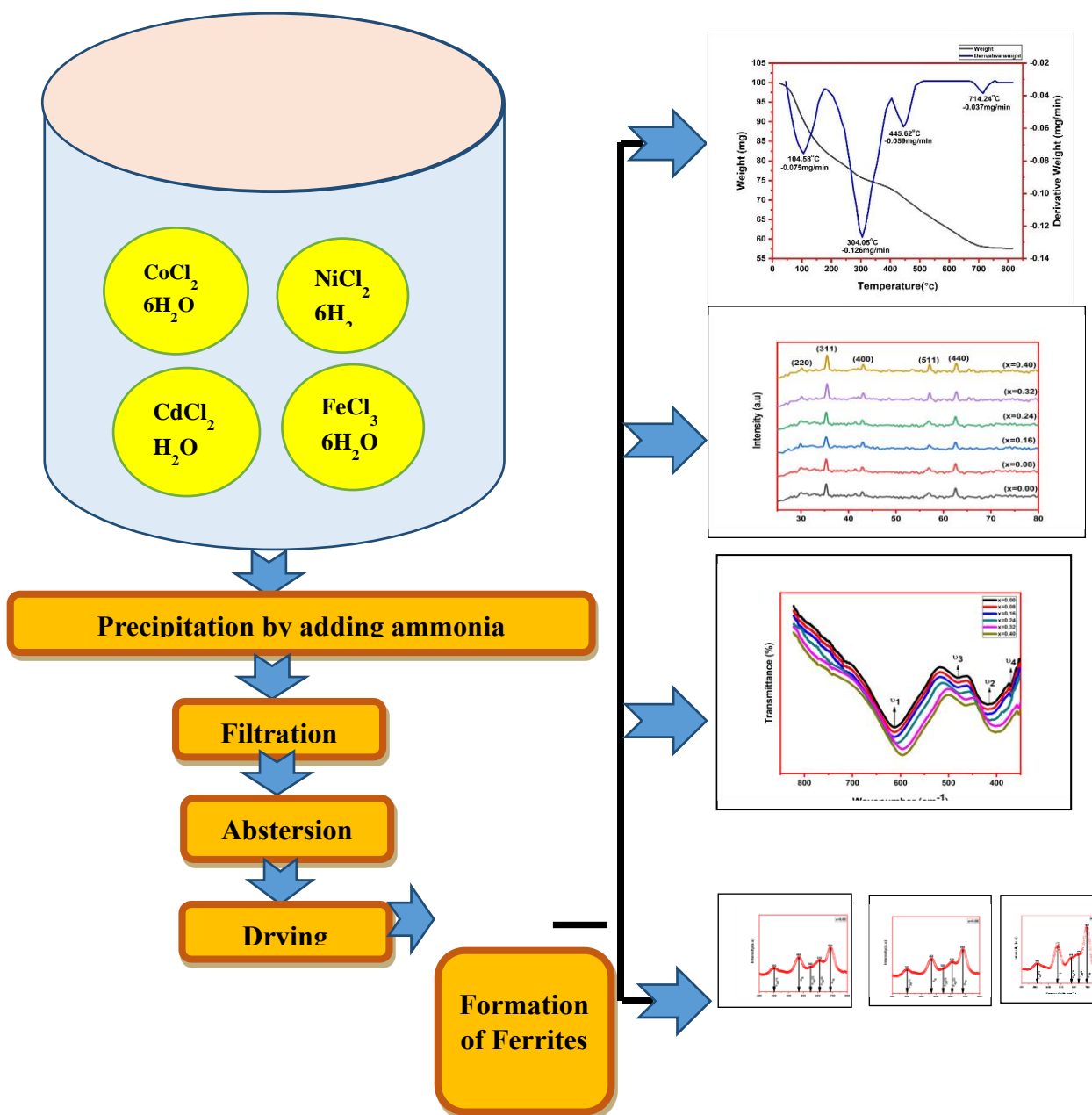


Fig. 1. Graphical abstract of $\text{Co}_{0.6}\text{Ni}_{0.4-x}\text{Cd}_x\text{Fe}_2\text{O}_4$.

In this article, we established the synthesis and structural properties of Cd substituted Co-Ni ferrite. The prepared ferrite samples were synthesized by using the simple and cost effective co-precipitation technique. This preparation route shows remarkable advantages over the other preparation routes of ferrite nanoparticles such as low cost, simplicity [20], high product purity [21], specially water soluble nanoparticles directly obtained from this process. The results are subjected that the substitution of Cd into Co-Ni ferrite enhanced the structural and morphological properties of prepared ferrite nanoparticles.

I. Experimental Section

1.1. Synthesis

$\text{Co}_{0.6}\text{Ni}_{0.4-x}\text{Cd}_x\text{Fe}_2\text{O}_4$ nanoparticles were systematically and successfully synthesized through co-

precipitation method. The high purity precursors such as cobalt chloride hexahydrate ($\text{CoCl}_2 \cdot 6\text{H}_2\text{O}$), Nickel chloride hexahydrate ($\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$), cadmium chloride monohydrate ($\text{CdCl}_2 \cdot \text{H}_2\text{O}$), Ferric chloride hexahydrate ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$) and sodium hydroxide (NaOH) as precipitate agent were directly used for synthesis process. In a typical experiment, all chemical reactants were dissolved in 100 mL of distilled water and mixed with continuous stirring for 30 minutes at 60°C . Sodium hydroxide solution was added dropwise into the prepared mixture solution till a pH reached close to 8. During this synthesis, controlled size nanoparticles were obtained by controlling the nucleation and growth rates. The resulting brown color precipitate solution was washed by using distilled water and centrifuged at 2000 rpm. Then the precipitate was dried at room temperature for 3 days and was finely powdered in a clean agate mortar. Finally, the end product was sintered at 800°C in a muffle furnace for about 4 hours.

1.2. Characterizations

To investigate an idea about optimum sintering temperature, the prepared samples were characterized by using Thermogravimetric/Differential thermal analyzer system- SDT Q600. The Bruker AXS D8 Advance diffractometer was used to identify the structure of prepared ferrite samples and data was collected at diffraction angles (2θ) between 20° – 80°. The Fourier transform infrared spectra of all samples were recorded using Thermo Nicolet, Avatar 370 FTIR spectrometer. The morphological images were captured on tungsten source based JEOL JSM-IT200 scanning electron microscope. Raman spectra of prepared samples were obtained on Bruker company's Senterra spectrometer.

II. Results and Discussion

2.1. Thermogravimetric analysis

In order to study the thermal behavior of Co_{0.6}Ni_{0.4-x}Cd_xFe₂O₄, thermogravimetric measurements of prepared ferrite powder was carried out in oxidizing atmosphere with flow rate of 10°C/min. The TGA and DTA curves of an un-annealed compound are shown in figure 2. As indicated, the figure shows four weight losses are occurred within the temperature range of 50 -750°C. The initial weight loss is occurred between room temperature and 175°C, as shown by the very first DTA peak centered at 104.58°C, is due to the removal of moisture in the residue. The second weight loss is occurred between 175°C and 404°C temperature, as shown by the DTA peak centered at 304.05°C, is due to the breaking of coordination bond between water molecule and metal chlorides. The third weight loss is occurred between 404°C and 486°C temperature, as shown by the DTA curve centered at 445.62°C, is due to the decomposition of remaining chloride precursors while the last weight loss occurred at 714.24°C, attributed to crystallization of self combusted end product. Finally, no weight loss is occurred above 714.24°C. From TGA/DTA results we concluded that, an optimal temperature of 714.24°C is good for sintering the prepared ferrite samples. Thus for further characterizations, we were sintered all the samples at 800°C for 4hrs.

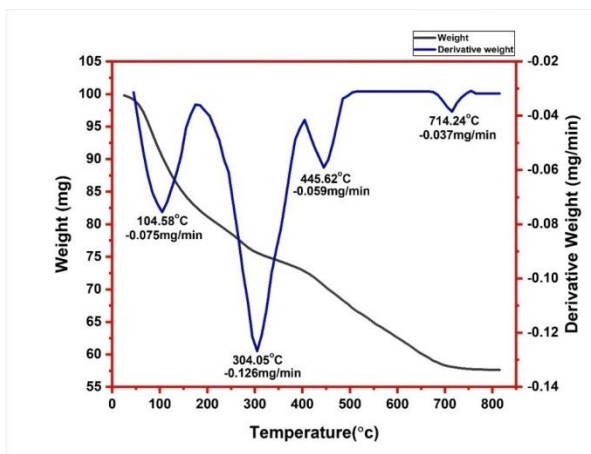


Fig. 2. TGA/DTA curves of Co_{0.6}Ni_{0.32}Cd_{0.08}Fe₂O₄ ferrite material.

2.2. XRD analysis

Figure 3, depicts the X-ray diffraction patterns for Co_{0.6}Ni_{0.4-x}Cd_xFe₂O₄ (x=0.00,0.08,0.16,0.24,0.32,0.40) system sintered at 800°C for 4 hours. All existed peaks in XRD spectra were matched correctly with the standard system (JCPDS#00-22-1086) and therefore indicating the presence of single phase cubic spinel structure ferrite nanoparticles. Table 1. includes the structural parameters like crystallite size (D), lattice parameter (a), volume of unit cell (V), hopping length (L_A and L_B), bond length (A-O and B-O) and stacking fault coefficient (α) are calculated from the XRD measurements using following equations.

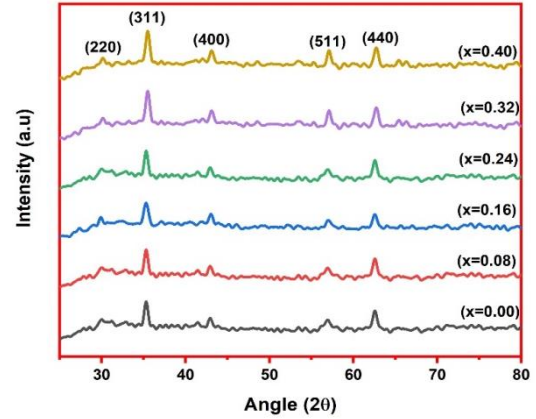


Fig. 3. Powder X-ray diffraction patterns for Cd doped Co-Ni spinel ferrite samples.

$$D = \frac{K\lambda}{\beta \cos\theta} \quad (1)$$

Where D is the crystallite size, K is shape factor, λ is the X-ray wavelength (1.5406), β is the pure diffraction broadening and θ is the Bragg's diffraction angle.

$$\alpha = d_{hkl} \sqrt{h^2 + k^2 + l^2} \quad (2)$$

Where a is lattice constant, d is interplaner spacing with hkl are Miller indices. The volume of unit cell is calculated by using equations (3).

$$V_{unitcell} = a^3 \quad (3)$$

The hopping lengths (L_A and L_B) and bond lengths (A-O and B-O) are determined by using equation (4) to equation (7).

$$L_A = \frac{\alpha\sqrt{3}}{4} \quad (4)$$

$$L_B = \frac{\alpha\sqrt{2}}{4} \quad (5)$$

And

$$A - O = \left[u - \frac{1}{4} \right] \alpha\sqrt{3} \quad (6)$$

$$B - O = \left[\frac{5}{8} - u \right] \alpha \quad (7)$$

Where L_A and L_B indicates the distance (hopping

length) between magnetic ions at A site and B site respectively. A-O and B-O represents the bond lengths for tetrahedral and octahedral sites respectively with u is the oxygen ion parameter. Stacking fault coefficient (α) is calculated by using following equation.

$$\alpha = \frac{2\pi^2}{45\sqrt{3}} \frac{\Delta 2\theta}{\tan\theta_{hkl}} \quad (8)$$

Where $\Delta 2\theta$ is the difference between standard and observed 2θ values.

From table 1. it is clear that, the average crystallite size of all samples is vary between 14.52 to 16.92 nm. The lattice parameter a, slightly increases with increase of Cd content. This increase of lattice constant obeying Vegard’s law [22]. As is well known, the ionic radius of Cd^{2+} (1.03Å) is bigger than that of Ni^{2+} (0.63Å) thus lattice expansion occurs if Ni^{2+} is replaced with Cd^{2+} . This lattice expansion results in an increase of lattice constant with increasing x. The cell volume also increases with cadmium substitution. Both hopping lengths and bond lengths are increases with increase of Cd concentration. This behavior of both is similar to that revealed in literature [23]. Stacking fault analysis indicates the peaks existed in XRD pattern are in expected position and no unwanted dominant peak is observed. As shown in Table 1, Stacking fault coefficient shows vary small value. Texture coefficient gives the quantitative information of spatial crystal orientation within the material [24]. Such degree of orientation for each diffraction peak is calculated by using their intensities.

$$TC_{hkl} = \frac{I_{hkl}}{\frac{1}{N} \sum I_{hkl}} \quad (9)$$

Where $I_{(hkl)}$ and $I_{o(hkl)}$ stand for observed and standard intensities, N is the number of reflections existed in XRD pattern. The texture coefficient (TC) is higher than one shows preferential orientation and also shows abundance of grains along the given hkl plane. The calculated values of texture coefficient, TC are presented in Table 2. It is clear from Table 2, the values of TC (400) are higher than the others show higher orientation of crystallites occurs along these particular planes.

2.3. FTIR analysis

ThFFIR spectra of Cd substituted Co-Ni ferrite nanoparticles are as shown in figure 4. FTIR spectra show two major peaks at (592-612) cm^{-1} and (398-416) cm^{-1} are in good agreement with the IR characteristics of spinel ferrites. However, for spinels, the high frequency band around 600 cm^{-1} attributes to tetrahedral (A) site and the low frequency band around 400 cm^{-1} corresponds to the octahedral (B) site [25]. Therefore, the existence of these two vibrational bands (ν_1) and (ν_2) confirm the spinel structure of prepared ferrite nanoparticles. The values of vibrational bands of $\text{Co}_{0.6}\text{Ni}_{0.4-x}\text{Cd}_x\text{Fe}_2\text{O}_4$ samples are listed in Table 3. As indicated, table 3 exhibits these vibrational bands shift towards lower frequencies with increase of Cd content, this is due to the increase in lattice parameter with increase of Cd content as discussed in XRD analysis [26]. According to Waldron [27],

Table 1.

The calculated values of crystallite size, lattice constant, cell volume, hopping length, bond length and stacking fault coefficient of $\text{Co}_{0.6}\text{Ni}_{0.4-x}\text{Cd}_x\text{Fe}_2\text{O}_4$.

| Parameters | x=0.00 | x=0.08 | x=0.16 | x=0.24 | x=0.32 | x=0.40 |
|--|----------|----------|----------|----------|----------|----------|
| Crystallite size ‘D’ (nm) | 16.92 | 14.52 | 15.67 | 14.56 | 15.71 | 14.70 |
| Lattice constant ‘a’ (Å) | 8.4004 | 8.4052 | 8.4141 | 8.4259 | 8.4324 | 8.4387 |
| $V_{\text{unit cell}}$ (Å ³) | 592 | 593 | 595 | 598 | 599 | 600 |
| Hopping length ‘L _A ’ (Å) | 3.6375 | 3.6396 | 3.6434 | 3.6485 | 3.6513 | 3.6541 |
| Hopping length ‘L _B ’ (Å) | 2.970 | 2.9717 | 2.9748 | 2.9790 | 2.9813 | 2.9835 |
| Bond length ‘A-O’ (Å) | 1.8187 | 1.8198 | 1.8217 | 1.8243 | 1.8257 | 1.8270 |
| Bond length ‘B-O’ (Å) | 2.1001 | 2.1013 | 2.1035 | 2.1065 | 2.1081 | 2.1097 |
| Stacking fault coefficient ‘α’ | 0.001012 | 0.001218 | 0.001544 | 0.002279 | 0.002708 | 0.003088 |

Table 2.

Texture coefficient values for different hkl planes

| hkl | x=0.00 | x=0.08 | x=0.16 | x=0.24 | x=0.32 | x=0.40 |
|-----|--------|--------|--------|--------|--------|--------|
| 220 | 1.1413 | 1.2341 | 1.2896 | 1.2756 | 1.2582 | 1.2785 |
| 311 | 0.4654 | 0.4352 | 0.4214 | 0.4197 | 0.4170 | 0.4166 |
| 400 | 1.7453 | 1.8686 | 1.9469 | 1.9355 | 1.9459 | 1.9569 |
| 511 | 1.1191 | 1.2283 | 1.2608 | 1.2840 | 1.3415 | 1.3087 |
| 440 | 1.0056 | 1.0046 | 0.9858 | 1.0004 | 0.9840 | 0.9905 |

Table 3.

Band positions of IR peaks for Cd doped Co-Ni ferrites

| x | 0.00 | 0.08 | 0.16 | 0.24 | 0.32 | 0.40 |
|-------------------------|------|------|------|------|------|------|
| $\nu_1(\text{cm}^{-1})$ | 612 | 611 | 610 | 606 | 595 | 592 |
| $\nu_2(\text{cm}^{-1})$ | 416 | 413 | 412 | 411 | 400 | 398 |
| $\nu_3(\text{cm}^{-1})$ | 482 | 481 | 479 | 477 | 464 | 462 |
| $\nu_4(\text{cm}^{-1})$ | 370 | 369 | 368 | 361 | 353 | 351 |

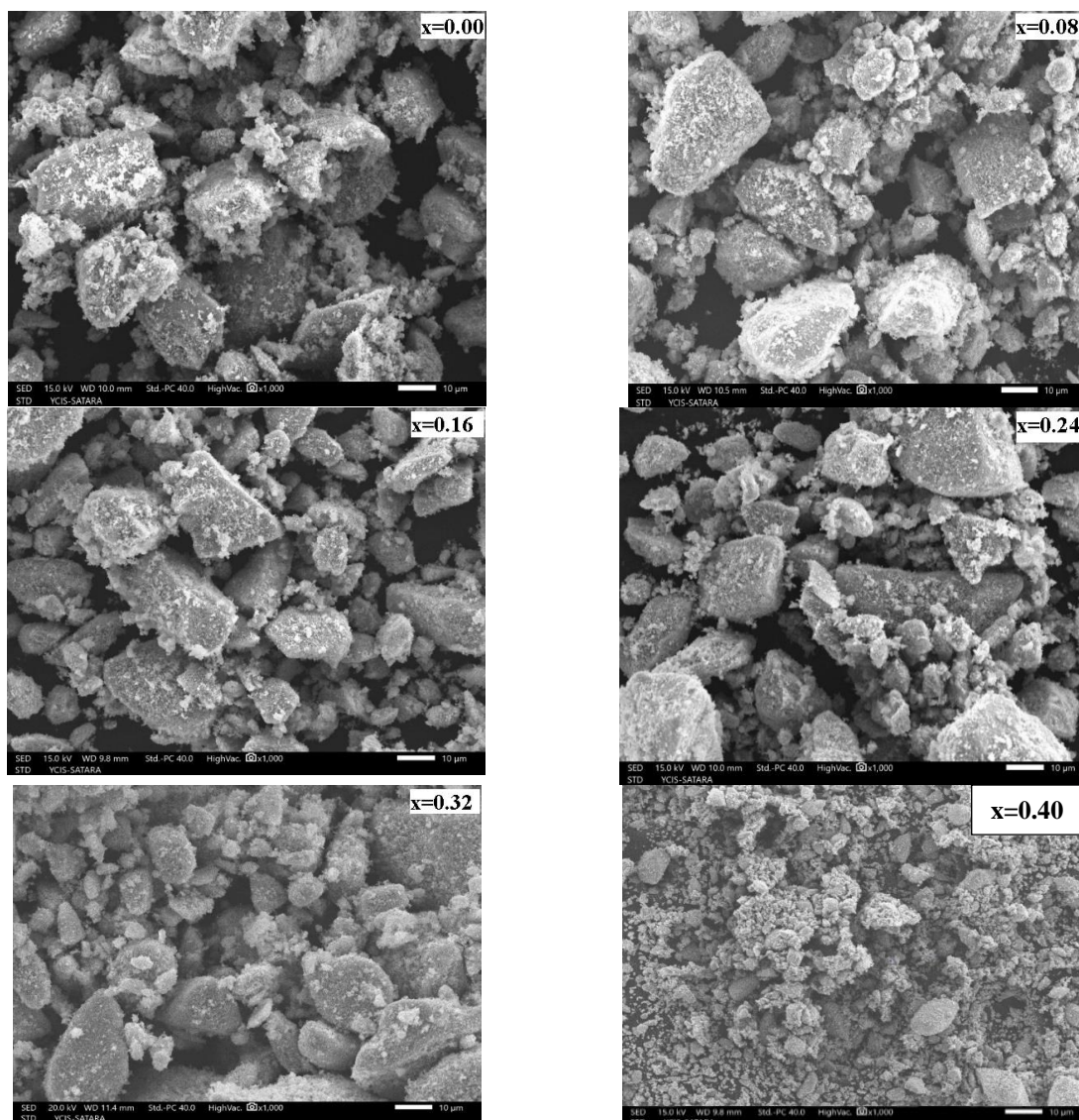


Fig. 5. SEM images for Co_{0.6}Ni_{0.4-x}Cd_xFe₂O₄ samples.

ν_1 peak attributes to the intrinsic stretching vibration of tetrahedral site and ν_2 corresponds to stretching vibration of M-O bond in octahedral site. The 3rd peak ν_3 and 4th peak ν_4 attributes to vibration of metal and oxygen ions in isotropic force field of their octahedral and tetrahedral sites respectively. Similar splitting of IR absorption bands was reported in literature [28].

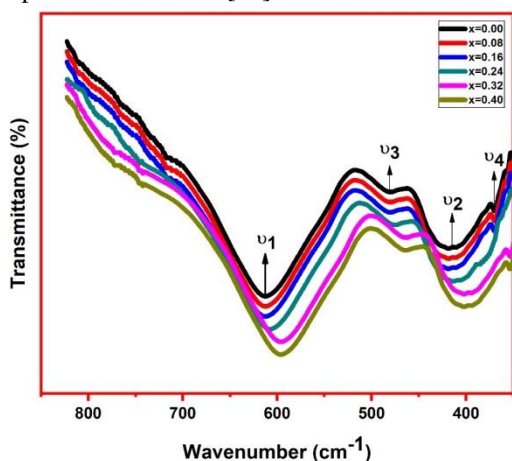


Fig. 4. FTIR spectra of Co_{0.6}Ni_{0.4-x}Cd_xFe₂O₄ ferrite samples.

2.4. SEM analysis

To obtain an accurate details of the morphology and microstructure of ferrite nanoparticles, SEM has been performed. The SEM images of Co_{0.6}Ni_{0.4-x}Cd_xFe₂O₄ nanoparticles as shown in figure 5. All the samples show a tendency towards agglomeration due to Van-der Waals weak force arising between the particles as well as magnetic nature of the sample, revealing the formation of spherical/rock shaped ferrite nanoparticles. Based on SEM micrographs, the average grain size was found to be in the range of 0.85 to 0.21 µm. This decrease is due to greater ionic radius of dopant (Cd²⁺). Cd²⁺ ions because of its greater size when diffuse into the nickel ferrite grains, create more residual stress, revealing the formation of smaller sized grains. The average crystallite sizes of ferrite nanoparticles determined by XRD are considerably smaller in comparison to that achieved by SEM images [29].

2.5. Raman analysis

Further to obtain the structural properties of prepared ferrite samples Raman spectroscopy has been performed. Raman spectra of Cd doped Co-Ni ferrite is as shown in

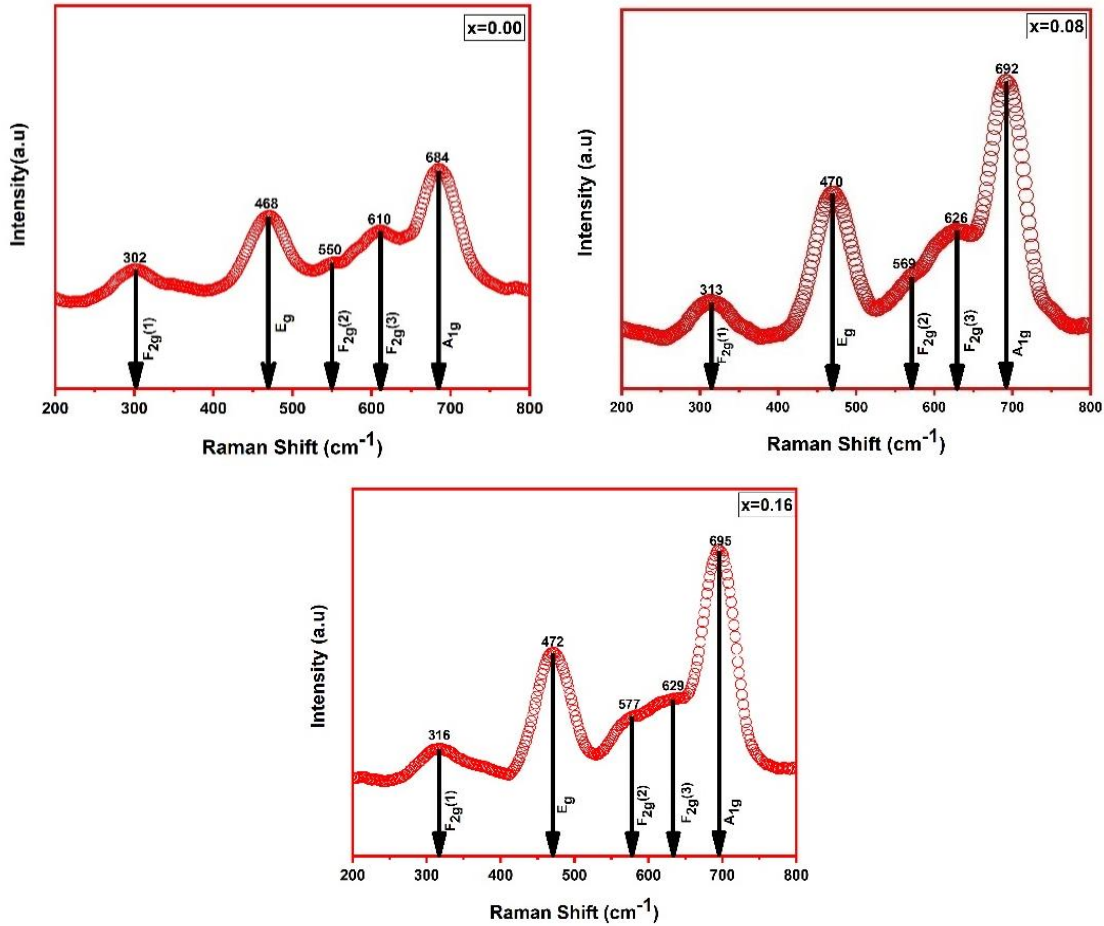


Fig.6. Raman spectra of Cd doped CoNi ferrite nanoparticles.

Raman peaks for $Co_{0.6}Ni_{0.4-x}Cd_xFe_2O_4$ series with $x=0.00,0.08,0.16$

| Conc. x | $A_{1g}(1)$ cm-1 | $F_{2g}(3)$ cm-1 | $F_{2g}(2)$ cm-1 | E_g cm-1 | $F_{2g}(1)$ cm-1 |
|---------|---------------------|---------------------|---------------------|------------|---------------------|
| 0.00 | 684 | 610 | 550 | 468 | 302 |
| 0.08 | 692 | 626 | 569 | 470 | 313 |
| 0.16 | 695 | 629 | 577 | 472 | 316 |

Figure 6. The group theory analysis predicts the following five Raman active modes are easily fitted in spinel [30,31].

$$A_{1g} + E_g + 3F_{2g}$$

Where, A_{1g} Raman mode corresponds to symmetric stretching of oxygen atom with respect to metal ion in tetrahedral sublattice. The E_g Raman mode associates to symmetric bending of oxygen atom with respect to metal ion in octahedral sublattice. The $F_{2g}(2)$ and $F_{2g}(3)$ modes correspond to asymmetric stretching and asymmetric bending at octahedral sublattice respectively. Further, $F_{2g}(1)$ Raman mode corresponds to translation movement of four oxygen atoms with metal ion in tetrahedral sublattice. All existed Raman active modes are presented in table 4, and are in good agreement with the previous reports [31,32]. In spinel ferrites, the frequency modes above 600cm^{-1} are assigned to motion of oxygen atom in tetrahedral sublattice whereas the modes below this frequency correspond to the vibrations of oxygen atoms in octahedral sites. It can be seen from figure 6, for the most intense peak [$A_{1g}(1)$], a clear increase in intensity can be

seen with an increase of cadmium substitution. All vibrational modes shift towards higher energy positions due to cation distribution between tetrahedral and octahedral sites [31,32].

Conclusion

The aim of this article was to enhance the properties of Co-Ni nano-ferrites with Cd substitution. In this summary, the effect of cadmium on structural, microstructural, Infra-red and Raman properties of $CoNiFe_2O_4$ synthesized by co-precipitation method has been explored. The following important conclusions were found through present study:

The obtained ferrite samples were annealed at 800°C , such temperature that was found using TGA/DTA analysis.

In the XRD data, we concluded that the lattice parameters increased slightly with increase of dopant concentration. Texture coefficient analysis shows the abundance of (400) plane for preferential orientation.

FTIR and Raman spectroscopies affirmed the

presence of bonds correspond to the spinel structure.

The average crystallite size and grain size of all prepared ferrites are lies in nano and micro particle range, verifies the formation of nanoferrites.

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Вплив заміщення Cd^{+2} на структурно-механічні властивості системи $Co_{0,6}Ni_{0,4-x}Cd_xFe_2O_4$ ($0,00 \leq x \leq 0,40$)

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У статті наведено структурно-механічні властивості феритових наночастинок шпінелі $Co_{0,6}Ni_{0,4-x}Cd_xFe_2O_4$. Підготовлені зразки досліджували термогравіметричним диференціально-термічним аналізом з метою вивчення фазового переходу. Аналіз TGA/DTA підтвердив, що реакція має ендотермічний характер, і температура завершення процесу близька $714,24^\circ C$ та є хорошою для відпалу підготовленого феритового порошку. Рентгенівський дифракційний аналіз показав, що $Co_{0,6}Ni_{0,4-x}Cd_xFe_2O_4$ кристалізовано у кристалічній структурі шпінелі. Середній розмір кристалітів коливається від 14,52 нм до 16,92 нм. Спектри FTIR показали дві значні смуги поглинання (ν_1 і ν_2) між 400 cm^{-1} і 600 cm^{-1} , що підтверджує наявність феритів зі структурою шпінелі. Морфологічні спостереження показали, що розмір зерна отриманих феритів знаходиться в діапазоні 0,85-0,21 мкм. Положення піків спектрів комбінаційного розсіювання як тетраедричної, так і октаедричної підгрупок зміщені в бік вищої енергетичної позиції.

Ключові слова: метод співосадження, ферит кобальту, заміщення Cd, текстурні коефіцієнти, коливальні моди, механічні властивості.